

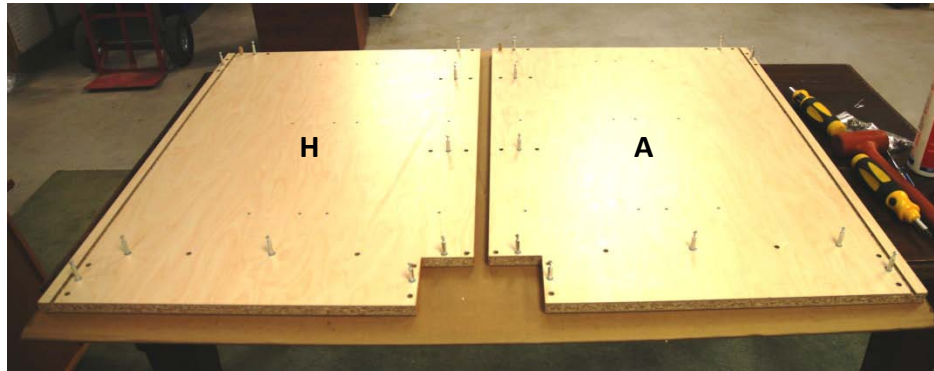
Drawer Banks

Carcass:

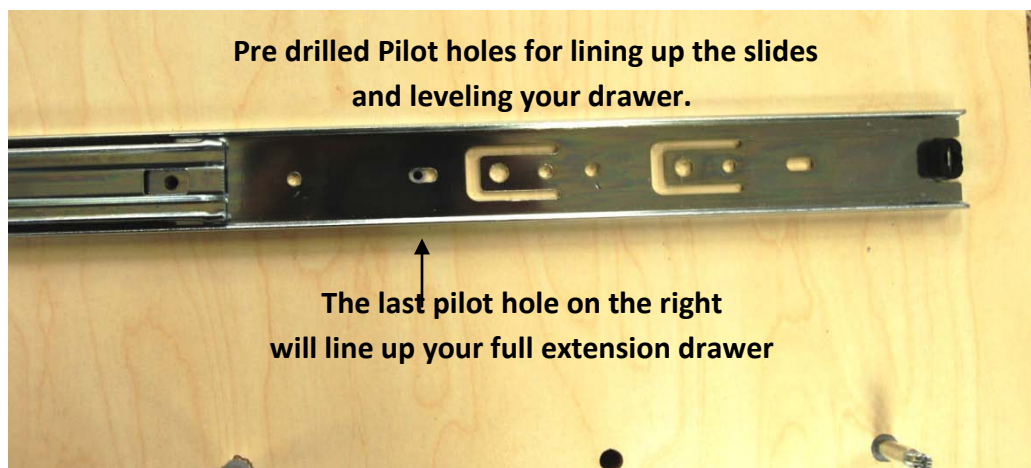
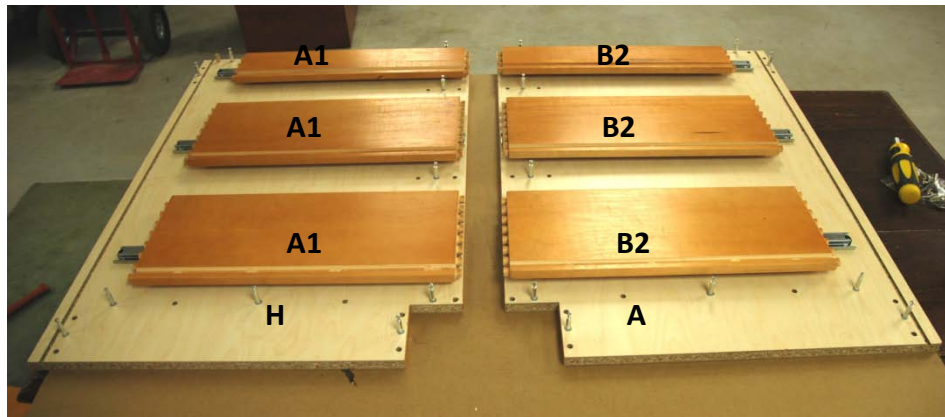
Lay sides H & A (Left & Right side panel) face down so the holes show

Insert side posts to plastic holders

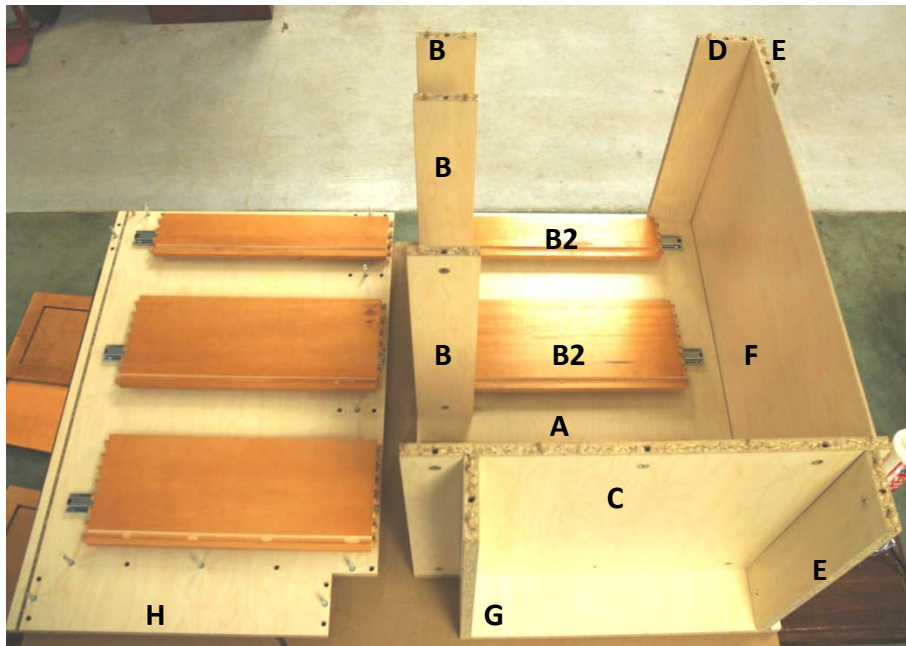
The height of the pins should be 1 ¼" from the flat surface



Attach drawer slides (A1 & B2) to sides H & A x 3



Attach the following pieces to side A and cam lock into place:
 Insert C (bottom panel) to bottom of side A
 Attach G (Toe kick) groove up to front left corner underneath C
 E (back lower support) to back left corner underneath C
 E (back upper support) & D (Top back panel) to top right corner,
 the grooves will connect together
 Slide in F (Back panel) to D and C
 Attach the 3 B's (Support panels) above each slide (B2)



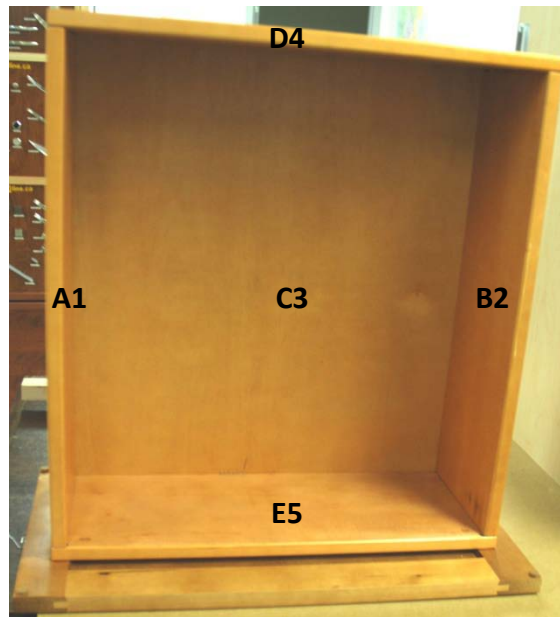
Now attach piece H to the dowel's showing

You now have a box unit, stand up for easier access when inserting drawers

Drawers:



Detach A1 & B2 from A & H (sliders come off ,using the black clip attached to slider
 (Left side push up, Right side push down) and then pull drawer slides out until drawer side is free



Lay E5 (front panel) face down so the groove shows
Place a small glue line into groove and insert C3 (Bottom Panel)
Attach A1 & B2 to C3, dove tails will line up, again place a small glue line into each groove
Knock into place for a snug fit
Lastly apply D4 (back piece) to dove tails, glue, and knock into place
Let glue dry

After all 3 drawers are put together and glued, line up drawer slides
and push back into box unit to finish you drawer bank.

