

Base cabinet

Carcass:

Lay sides I & A (Left & Right side panel) face down so the holes show

Insert side posts to plastic holders

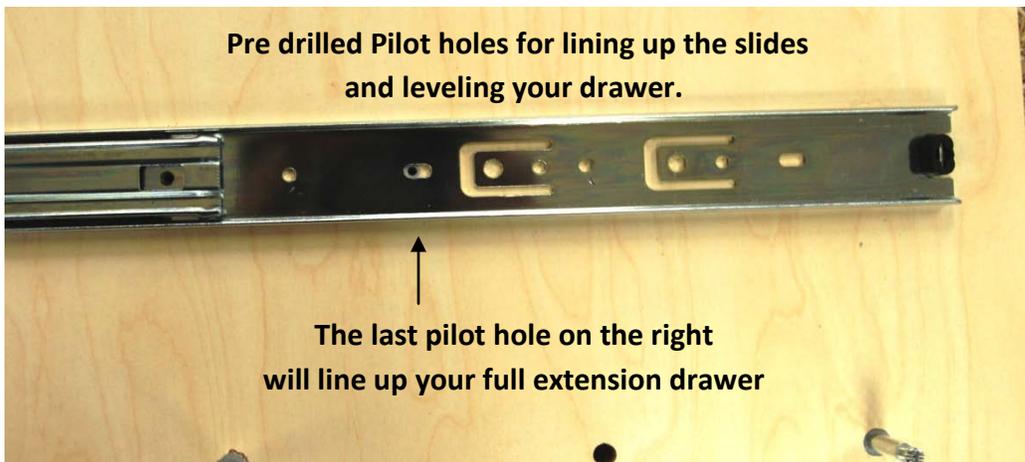
The height of the pins should be 1 ¼" from the flat surface.



Attach drawer slides (A1& B2) to I & A

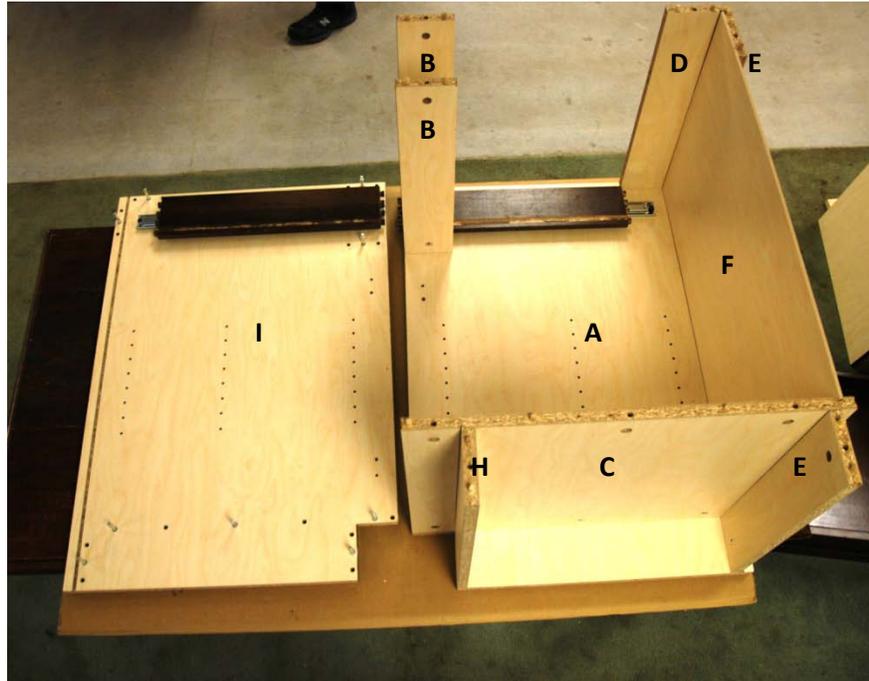


Pre drilled Pilot holes for lining up the slides
and leveling your drawer.



The last pilot hole on the right
will line up your full extension drawer

Attach the following pieces to side A and cam lock into place:
 Insert C (bottom panel) to bottom of A
 Attach H (Toe kick) groove up to front left corner underneath C
 E (back lower support) to back left corner underneath C
 E (back upper support) & D (Top back panel) to top right corner, the grooves will connect together
 Slide in F (Back panel) to D and C
 Attach the 2 B's (Support panels) above & below your slide



Now attach piece I to the dowel's showing

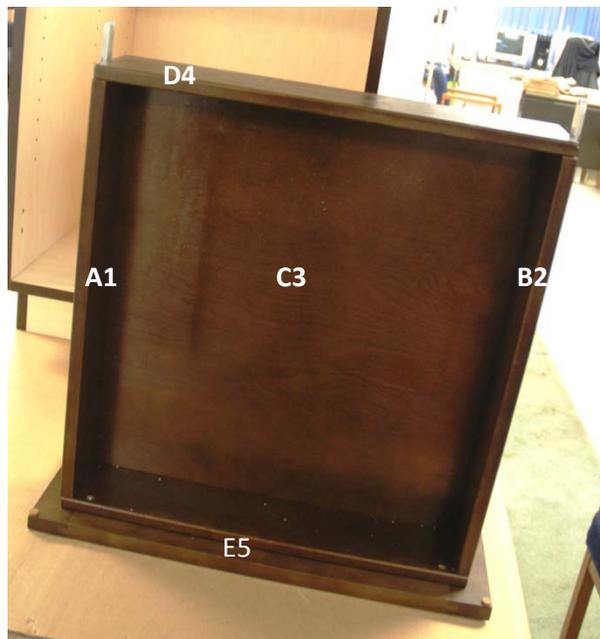
You now have a box unit, stand up for easier access when inserting drawer (s) and door (s)



Drawer (s):



Detach A1 & B2 from A & I (sliders come off, using black clip attached to slider (Left side push up, Right side push down) and then pull drawer slides out until drawer is free)



Lay E5 (front panel) face down so the groove shows
Place a small glue line into groove and insert C3 (Bottom Panel)
Attach A1 & B2 to C3, dove tails will line up, again place a small glue line into each groove
Knock into place for a snug fit
Lastly apply D4 (back piece) to dove tails, glue, and knock into place
Let glue dry

After drawer (s) are put together and glued, line up drawer slides and push back into box unit.

Door (s):

Place door face down
Insert Hinges into circle cut outs
Screw into place
Attach door to A (and or I) to make either a Left open or Right open cabinet
(screws are already on Hinges for easy assembly to the carcass).



Insert shelf using the 4 supports included. Shelf height is adjustable.



Lastly adjust the door (s) if need be by tightening or loosening hinge screws. The screws that are not connected to either the carcass or door adjust the door left, right, front and back.

